

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by Yula Corporation 330 Bryant Avenue, Bronx, NY 10474
(Name and address of Manufacturer)

2. Manufactured for Thermal Kinetics Systems, LLC. 667 Tift Street Buffalo, N.Y. 14220
(Name and address of Purchaser)

3. Location of installation IL.
(Name and address)

4. Type: Horizontal Heat Exchanger 20085 ----- 20977-3 12472 2006
(Horiz., vert., or sphere) (Tank, separator, jkt. vessel, heat exh., etc.) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l. Bd. No.) (Year built)

5. ASME Code, Section VIII, Div. 1 2004, A2005 ----- -----
Edition and Addenda (date) Code Case No. Special Service per UG-120(d)

Items 6 - 11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multi-chamber vessels.

6. Shell (a) No. of course(s): 2 (b) Overall length (ft & in.): 13'-9 7/8"

Course(s)			Material	Thickness		Long Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter, in.	Length (ft. & in.)	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	24"	6'-4 15/16"	SA-53 Gr.B ERW	3/8"	1/16"	E	None	85%	1	None	70%	----	----
2	24"	6'-4 15/16"	SA-53 Gr.B ERW	3/8"	1/16"	E	None	85%	1	None	70%	----	----

7. Heads: (a) ----- (b) -----
(Mat'l Spec. No., Grade or Type) H.T.-Time & Temp (Mat'l Spec. No., Grade or Type) H.T.-Time & Temp

Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
	Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)													
(b)													

If removable, bolts used (describe other fastening) -----
(Mat'l Spec. No., Grade, size, No.)

8. No. of jacket ----- Jacket closure -----
(Describe as ogee & weld, bar, etc.)

If bar, give dimensions ----- If bolted, describe or sketch -----
9. MAWP 170 0 psi at max. temp. 360 360 °F Min. design metal temp. -20 °F at 170 psi.
(internal) (external) (internal) (external)

10. Impact test NO, CHARPY IMPACT TEST EXEMPT PER UCS-66(b)
(Indicate yes or no and the component(s) impact tested)

11. Hydrostatic test pressure. 221 Proof test -----

Items 12 and 13 to be completed for tube sections.

12. Tubesheet: Front: SA-240Tp.304L 25.375" 1 3/16" None Welded
(Mat'l Spec. No.) Dia., in. (subject to press.) Nom. thk., in. Corr. Allow., in. Attachment (welded or bolted)

Rear: SA-240Tp.304L 25.375" 1 3/16" None Welded
(Mat'l Spec. No.) Dia., in. Nom. thk., in. Corr. Allow., in. Attachment

13. Tubes: SA249Tp.304L 7/8" 18 GA. 377 Straight
Mat'l Spec. No., Grade or Type O.D., in. Nom. thk., in. or gauge Number Type (Straight or U)

Items 14 - 18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell (a) No. of course(s): ----- (b) Overall length (ft & in.): -----

Course(s)			Material	Thickness		Long Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter, in.	Length (ft. & in.)	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time

15. Heads: (a) Front: SA-240 Gr.304L (b) Rear: SA-240 Gr.304L
(Mat'l Spec. No., Grade or Type) H.T.-Time & Temp (Mat'l Spec. No., Grade or Type) H.T.-Time & Temp

Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
	Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a) Front	.1875"	----	24"	----	2:1	----	----	----	----	Concave	--	----	----
(b) Rear	.1875"	----	24"	----	2:1	----	----	----	----	Concave	--	----	----

If removable, bolts used (describe other fastening) (2) sets of (36) 5/8" dia. SA-193-B8 CL.1 studs & SA-194-8 nuts
(Mat'l Spec. No., Grade, Size, No.) RR 1026.10

16. MAWP 80 0 psi at max. temp. 350 350 °F Min. design metal temp. -20 °F at 80 psi.
 (internal) (external) (internal) (external)

17. Impact test NO, CHARPY IMPACT TEST EXEMPT PER UHA-51(a)
 (Indicate yes or no and the component(s) impact tested)

18. Hydrostatic test pressure. 112
 Proof test _____

19. _____, inspection, and safety valve openings:

Purpose (inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Flange Type	Material		Nozzle Thickness		Reinforcement Material	How Attached		Location (Insp. Open)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
* Inlet/Outlet	2	14"	CL150LAPJNT	SA312Tp.316L	SA105	.188"	----	Not Required	Welded	Loose	----
** Inlet	1	4"	CL150FLG.	SA53Gr.B ERW	SA105	.337"	1/16"	Not Required	Welded	Welded	----
Outlet	1	1 1/2"	CL150FLG.	SA106Gr.B SMLS	SA105	.281"	1/16"	Not Required	Welded	Welded	----
P.R.V.	1	3"	CL150FLG.	SA53Gr.B ERW	SA105	.300"	1/16"	Not Required	Welded	Welded	----

20. Supports: Skirt _____ Lugs _____ Legs _____ Others _____ Supports _____ Attached _____ Bottom Welded _____
 (Yes or No) (No.) (No.) (Describe) (Where and How)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:
 (List the name of part, item number, mfg's. name and identifying number)

22. Remarks: Yula Model #WCV-1L-168BBS P.O. No. 73338-11 Tag No. ET-4114 92% SuperHeater.
* Tubeside nozzles have a St. Stl. SA-403 WP304L stub end welded to nozzle pipes for a Lap Joint construction. ** Shellside inlet nozzle a 6" c/s SA-234 WPB schd. 40 weld cap welded to a 6" schd. 40 c/s SA-53 Gr.B pipe which is then welded to the shell as a domed inlet. Unit is supplied with (2) c/s SA-516 Gr.70 flanged and flued heads 36"maj.od x 24" min.od x 3/8" thk. welded together between shell

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1,
 U Certificate of Authorization No. 2624 Expires 03/30 2007
 Date 11/30/06 Name Yula Corporation Signed [Signature]
 (Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of NY and employed by HSB CT. of HARTFORD, CT. have inspected the pressure vessel described in this Manufacturer's Data Report on 11-30, 2006, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date 1-10-07 Signed [Signature] Commissions NY 2991 NB 95371A
 (Authorized Inspector) (Nat'l Board incl. endorsement, State, Province and No.)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements on this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME Code, Section VIII, Division 1,
 U Certificate of Authorization No. _____ Expires _____, 20____
 Date _____ Name _____ Signed _____
 (Assembler) (Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of _____ and employed by _____ of _____ have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of _____ psi. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date _____ Signed _____ Commissions _____
 (Authorized Inspector) (Nat'l Board incl. endorsement, State, Province and No.)